



# Providing a Closed-Loop Solution for Battery Recycling

April 20th 2023

Tom Wadsworth

Commercial Director, EMEA



# Agenda

1. Battery Recycling Market Landscape

---

2. Corporate Profile

---

3. Technology

---

4. Spoke & Hub Deployment

---

5. EMEA Summary

---

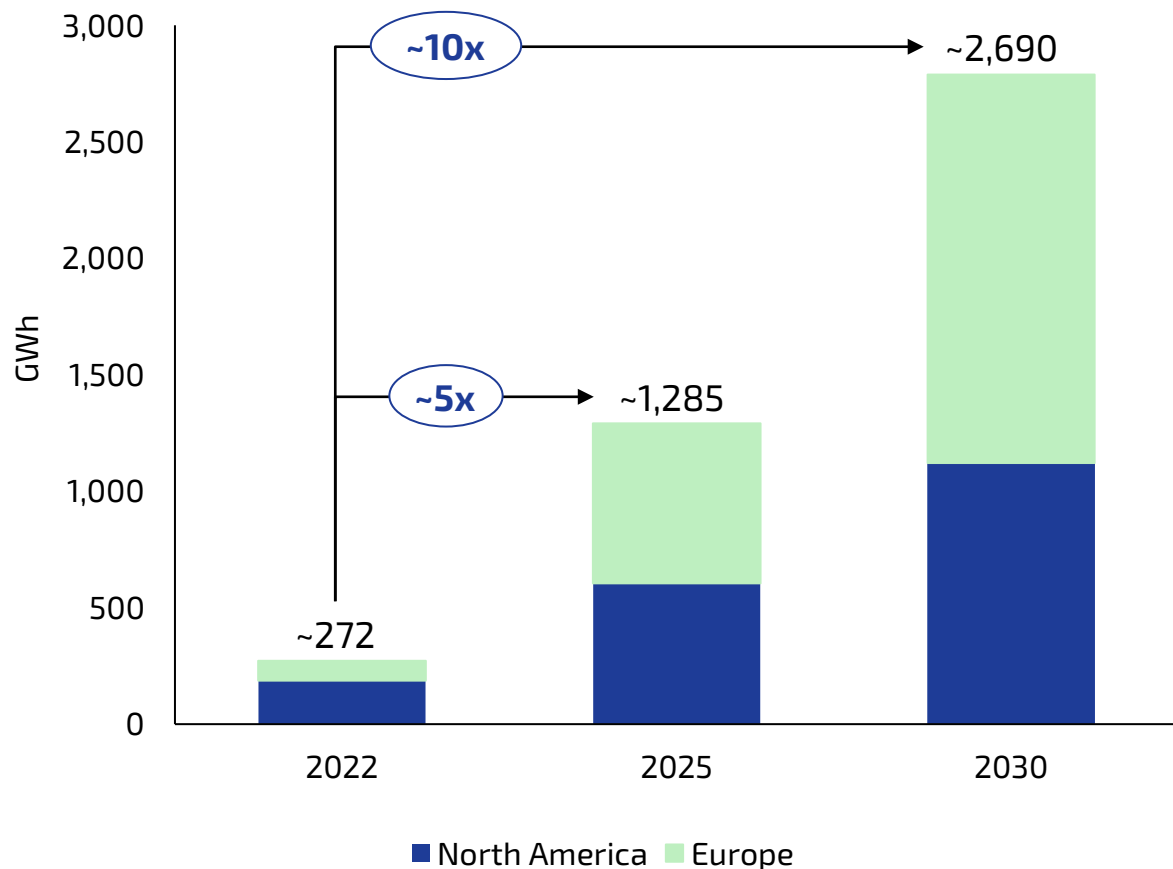
6. ESG

---

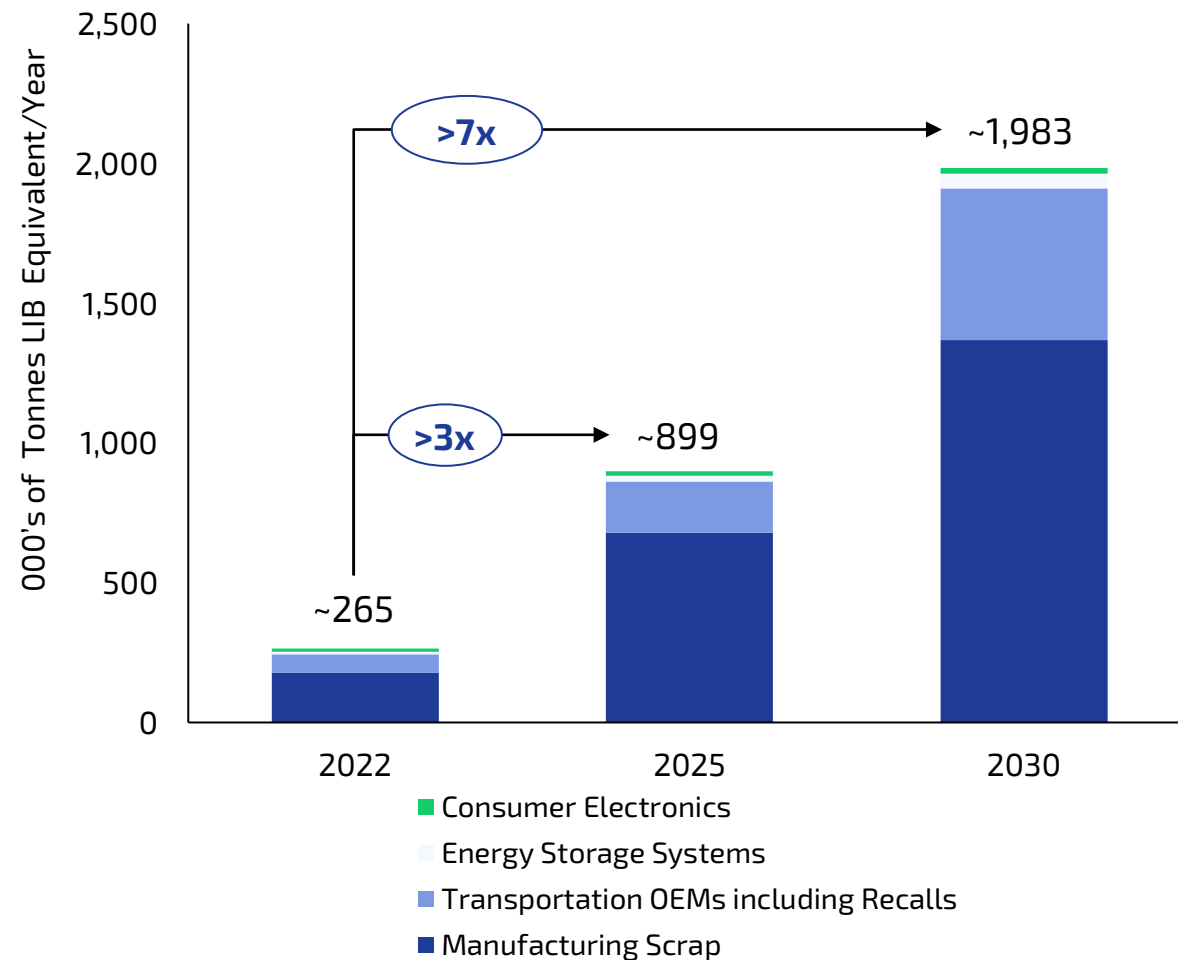
# North America/EU Market Demand Landscape



## North America and Europe Total Announced Megafactory Capacity<sup>(1)</sup>



## North America and Europe Battery Materials TAM<sup>(1)</sup>



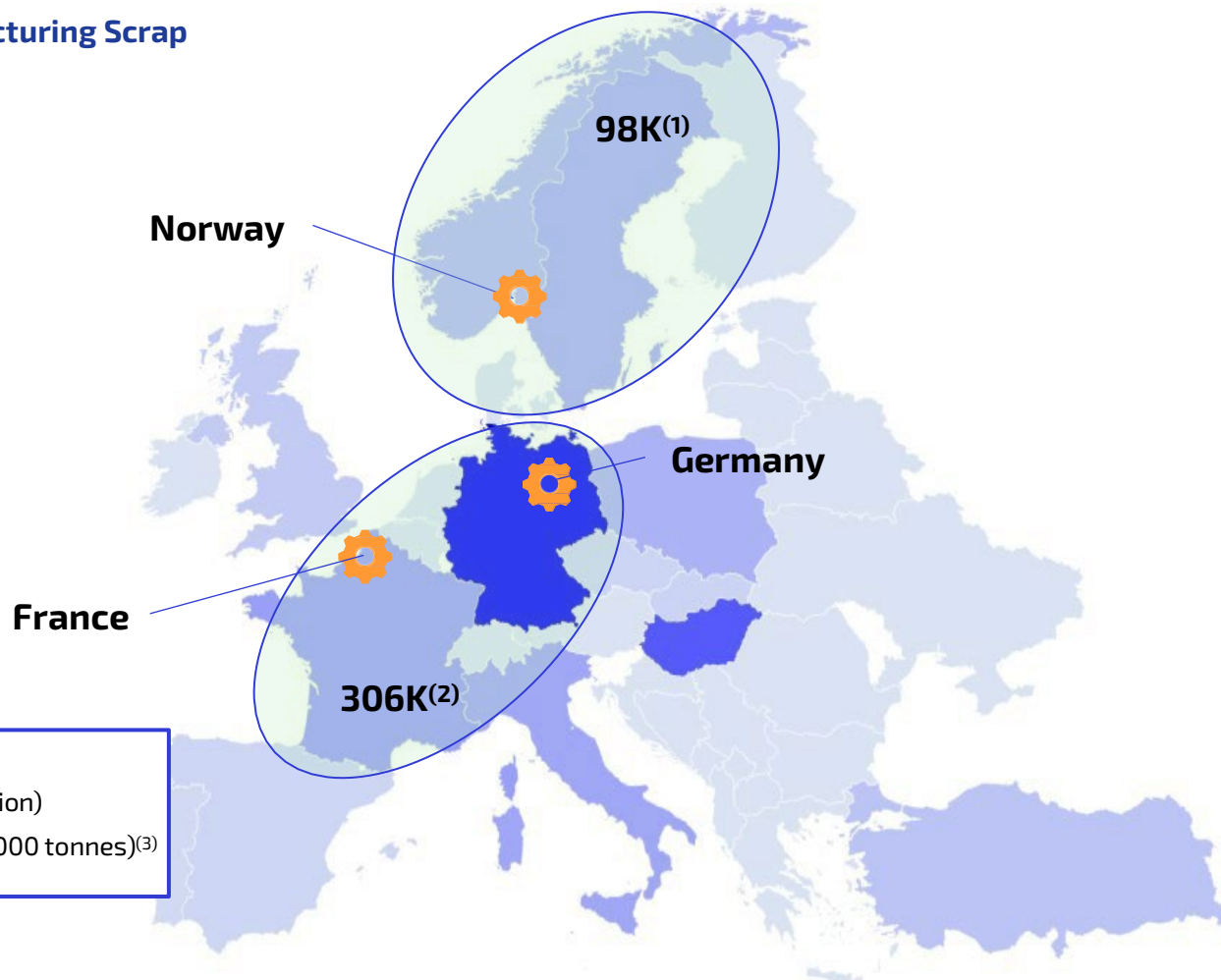
(1) Benchmark Mineral Intelligence (BMI), company sourced announcements and Li-Cycle estimates as of Sept 2022 for Megafactory capacity estimates. TAM refers to Total Addressable Market, with estimates as of March 2023.

# Europe Battery Materials Market: Accelerating Growth Rates



2030 LIB Manufacturing Scrap  
(in '000 tonnes)

Low High

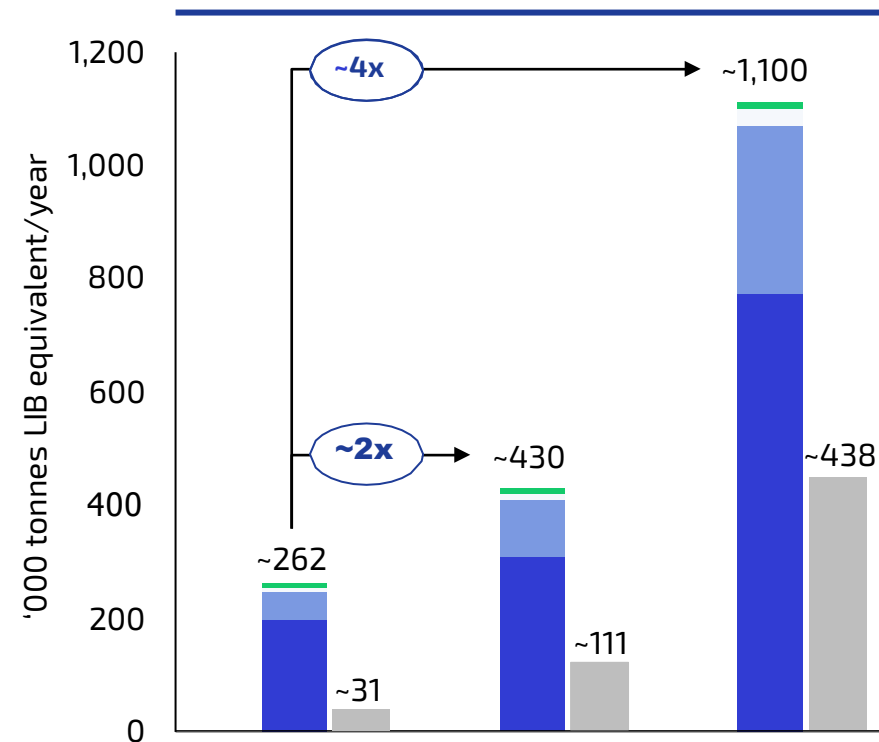


**Legend**

- Spoke (in construction)
- Demand centers ('000 tonnes)<sup>(3)</sup>

(1) Includes Norway and Sweden  
 (2) Includes Germany and France  
 (3) BMI, Li-Cycle estimates and publicly announced nameplate capacities (as of December 2022)  
 (4) Company announcements and Li-Cycle estimates for post processing recycling capacity

Total Europe  
Battery Materials TAM



■ Consumer Electronics  
■ Energy Storage Systems  
■ Transportation OEMs including Recalls  
■ Manufacturing Scrap  
■ Forecast Total Post-Processing Recycling Capacity<sup>(4)</sup>

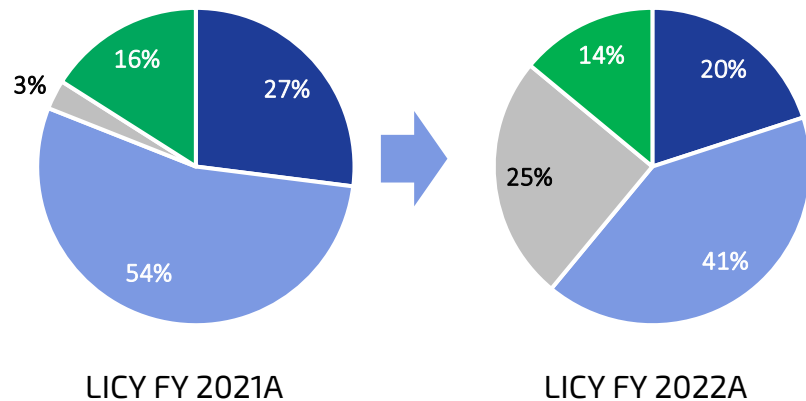
# Expanding Spoke Network Drives Portfolio Growth and Diversifies Feedstock Sources



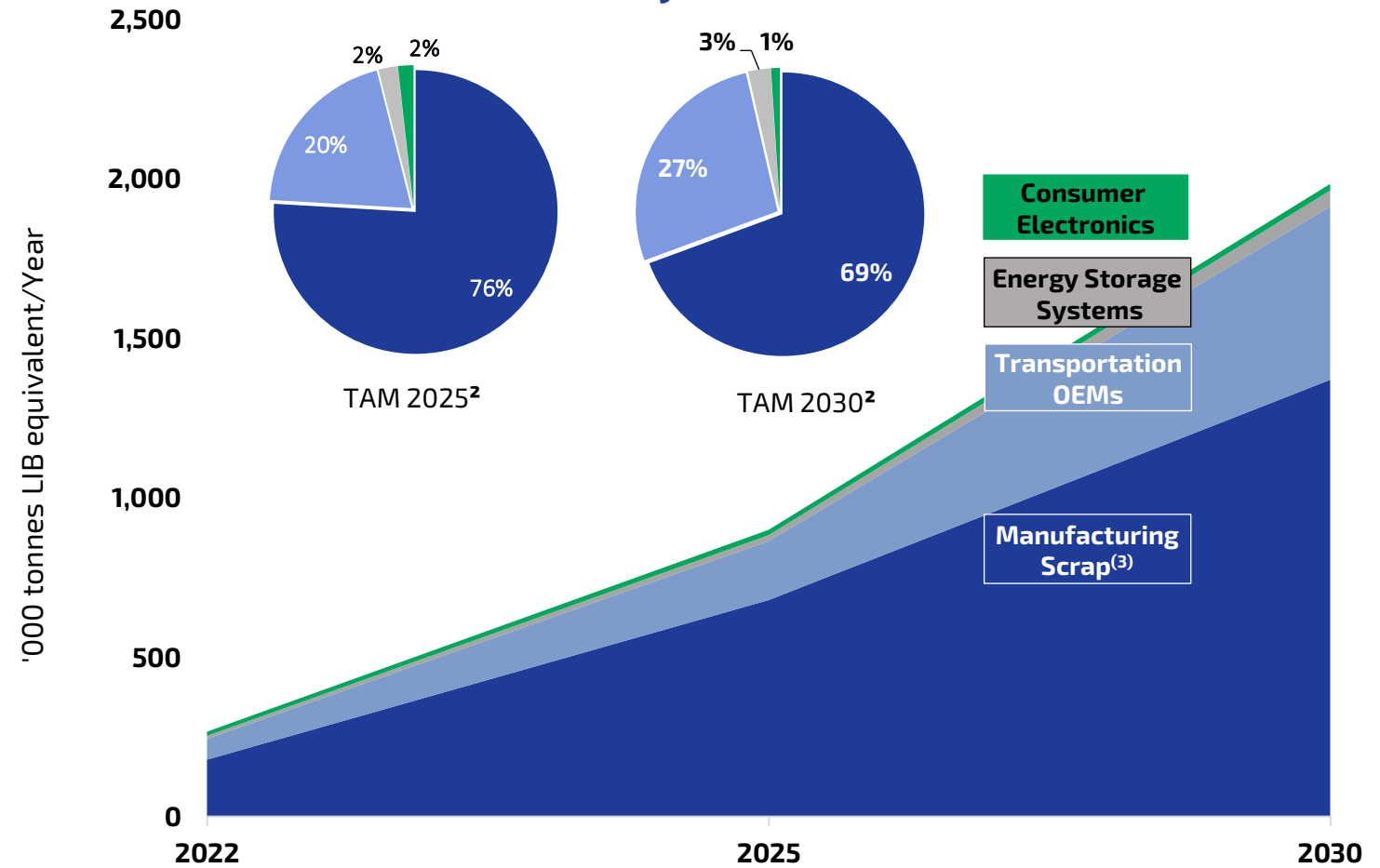
## Diverse Customer Sources

- Battery Manufacturers
- EV OEMs & Service Providers to EV OEMs
- Energy Storage System Owners
- Consumer Electronics Recyclers

## LICY Battery Materials Mix<sup>(1)</sup>



## NA and EU Battery Materials TAM<sup>(2)</sup>



■ Manufacturing Scrap

■ Transportation OEMs, including Recalls

■ Energy Storage Systems

■ Consumer Electronics

(1) Measured by weight of input battery materials

(2) BMI and Li-Cycle estimates for Total Addressable Market (TAM) forecast (as of March 2023). Axis labels based on a conversion ratio of 90,000 tonnes LIB equivalent/year to 35,000 tonnes Black Mass

(3) Manufacturing scrap demand derived from BMI and Li-Cycle estimates



## Key Facts

**2016** Founded by Tim Johnston and Ajay Kochhar

**2021** Publicly listed in August (NYSE: LICY)

~ **\$580M** Cash on Hand<sup>1</sup>

~ **400+** Employees Globally

**\$375M** Conditional commitment loan from U.S. Department of Energy

## Strategic Objectives



### Health and Safety

**Zero harm goal:** Taking care of our employees, contractors and the community is our license to operate.



### Environmentally Sustainable

**Core to our culture:** Our technology, operations and people support a global decarbonization and greener future.



### Profitable Growth

**Accretive returns:** Capture growth at value for our shareowners.

## Spoke & Hub Technologies™



1

Spokes recycle batteries & scrap into black mass



2

Rochester Hub to process into battery-grade lithium, nickel, and cobalt



## Spoke & Hub Capacities

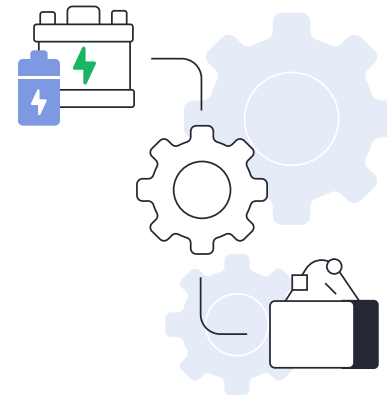
### Spoke current processing capacity:

**51,000 tonnes** of lithium-ion battery material/year

Expected to increase by year-end 2023 to: **81,000 tonnes** of lithium-ion battery material/year

### Rochester Hub expected processing capacity:

**35,000 tonnes** of black mass/year, equivalent to 90,000 tonnes of battery material



(1) \$578 million cash on hand at October 31, 2022

(2) Spokes expected to have total (existing and future planned) LIB processing capacity of 96,000 tonnes/year; Rochester Hub expected to have 35,000 tonnes of black mass processing capacity/year or 90,000 tonnes LIB equivalent/year or 18 GWh and commence commissioning in late calendar 2023



## VISION

Leading the global supply of recycled critical materials for a clean energy future.



## MISSION

Recycle critical materials to create a sustainable closed-loop battery supply chain.



## VALUES

### Safety

Safety is non-negotiable and our top priority.

### Sustainability

Sustainability is at the core of our business. We are committed to advancing our clean technologies.

### Integrity

We operate honestly, embrace diversity, and respect our employees and stakeholders.

### Agility

We drive innovation and effectively respond to opportunities and challenges to deliver winning results.



## Closed Loop Solution

Li-Cycle's innovative Spoke & Hub Technologies™ help build a **safe and sustainable battery supply chain** without any significant modification needed by the industry



## Spoke & Hub Technology™

Li-Cycle's 2-step process **with 95% recovery rate** from lithium-ion batteries of all chemistries and form factors. In addition, Arizona and Alabama Spokes have the **capability to shred full battery packs without disassembly**.

Li-Cycle uses the **modular design for its Spokes** which enables rapid capacity growth to meet market demand.



## Environmentally Sustainable

Environmentally-friendly alternative with **smaller environmental footprint** than thermal processes and up to **67% less CO<sub>2</sub> emissions than mining and refining**.



## Global Reach

Li-Cycle is currently **executing on its plans to expand into Europe, with continued strong commercial connectivity to Asia (with opportunistic expansion in Asia, where applicable)**.



## Customer-Centric Service Model

Li-Cycle's Spoke & Hub network ensures our processing facilities are **strategically located in close-proximity to our customers**. End-to-end services customized to meet our customers' unique needs.



# Canadian Prime Minister Justin Trudeau and European Commission President Ursula von der Leyen visit Li-Cycle



- On March 7, 2023, Li-Cycle hosted the Prime Minister of Canada, Justin Trudeau, and the President of the European Commission, Ursula von der Leyen, at our Ontario Spoke, and met our co-founders and employees.
- The leaders discussed the importance of Li-Cycle's innovative, proprietary, and sustainable Spoke & Hub Technologies™, and our expansion plans in Canada and Europe



**Justin Trudeau** ✓  
@JustinTrudeau

Officiel du gouvernement - Canada

Stopped in at [@Li\\_Cycle](#) with [@vonderLeyen](#). They're recycling lithium-ion batteries for clean tech like electric vehicles, creating jobs, and building up Canada's critical minerals supply chain – and they're opening plants in Europe, too, so they can do the same thing there.



**Ursula von der Leyen** ✓  
@vonderleyen

EU official

Inspiring visit of [@li\\_cycle](#), where lithium batteries are recycled.

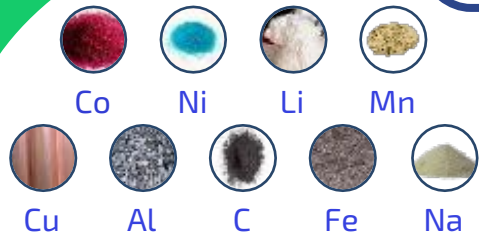
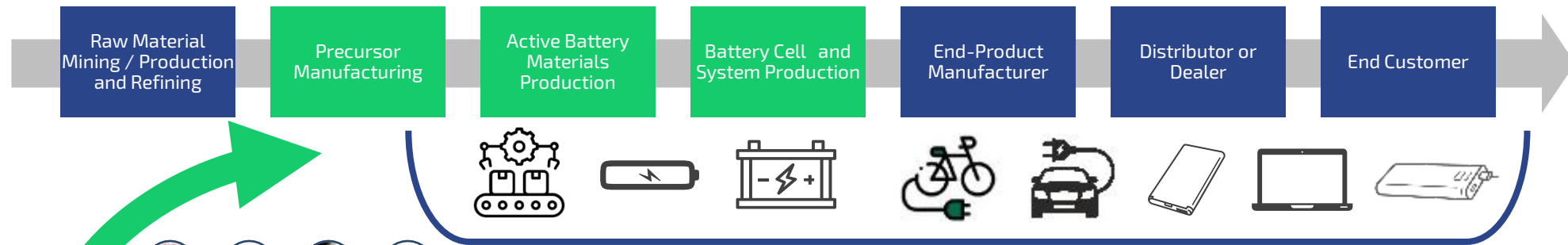
Recycling will be a key pillar of our Critical Raw Materials (CRM) Act.

And our CRM Partnership with Canada will strengthen our strategic value chains and help us reach our climate objectives.



Technology

# LI-CYCLE'S SPOKE & HUB TECHNOLOGY



**Centralized Hub**  
Hydrometallurgical



Black Mass



**Regional Spokes**  
Mechanical



Shredded Cu/Al



Mixed Plastics

Sold into the market





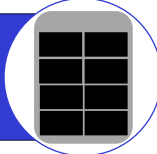
End-of-Life Batteries



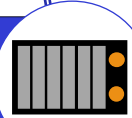
Recalled Batteries



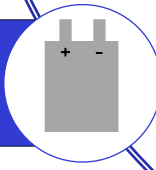
Battery Packs



Battery Modules



Cells



## Li-Cycle Powder-to-Pack Solution

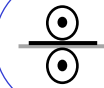
Cathode Powder



Cathode/Anode Foils



Pressing Scrap



Electrode Cut-offs



Cell Assemblies  
(stacking/folding/winding)



Electrolyte Filling and Formation  
Rejects



# Full Pack Shredding Capabilities – Key Differentiator



- Li-Cycle's "Generation 3" Spokes can process full EV and energy storage battery packs without any manual dismantling and discharging
- "Generation 3" Spokes include
  - Arizona Spoke
  - Alabama Spoke
  - Germany Spoke
  - Norway Spoke
  - France Spoke
- Several advantages
  - Enhanced safety and increased cost-effectiveness
  - Witness destruction of R&D prototype packs
  - Cell-To-Pack shredding (pack is effectively a large module)
- Maintain the option to either dismantle packs into modules or shred entire packs





SPOKE & HUB

# Spoke & Hub Network



## North American Spokes

### Ontario Spoke

- Kingston, ON, Canada
- **5,000 tonnes/year processing capacity**
- Li-Cycle's first Spoke, and successful Hub pilot project
- Operational since Q3 2020
- Initial site work for new and larger Ontario Spoke in Kingston expected to start in 2023

### New York Spoke

- Rochester, NY, USA
- 5,000 tonnes/year main line processing capacity
- 13,000 tonnes input/year ancillary processing capacity
- **18,000 tonnes input/year total processing capacity**
- Operational since Q1 2021

### Arizona Spoke

- Gilbert, AZ, USA
- **18,000 tonnes/year processing capacity (main line and ancillary)**
- Utilizes proprietary full EV pack processing technology
- Operational since Q2 2022

### Alabama Spoke

- Tuscaloosa, AL, USA
- **10,000 tonnes/year processing capacity**
- Utilizes proprietary full EV pack processing technology
- Operational since Q4 2022

## European Spokes

### Germany Spoke

- Near Magdeburg, Germany
- **30,000 tonnes/year processing capacity (main line and ancillary)**
- Two main lines to meet growing customer demand
- Utilizes proprietary full EV pack processing technology
- Expected to be operational in 2H 2023

### France Spoke

- Harnes, France
- **10,000 tonnes/year initial processing capacity**
- Utilizes proprietary full EV pack processing technology
- Currently in development, targeted to be operational in 2024

### Norway Spoke

- Moss, Norway
- **10,000 tonnes/year processing capacity**
- Currently in development, initially as a consolidation facility, and then to an operational Spoke in 2024

### Rochester Hub

- Rochester, NY, USA
- Expected to be first-of-its-kind commercial hydrometallurgical battery resource recovery facility in North America
- **35,000 tonnes processing capacity of black mass/year**
- Commissioning expected to start in late 2023



# Flagship Hub Facility in Rochester, NY



## Key Highlights

- The Rochester Hub is expected to be the **first-of-its-kind commercial hydrometallurgical battery resource recovery facility** in North America
- Expected production capacity of battery-grade materials to be recovered and reintroduced into the supply chain:
  - **Lithium Carbonate: 7,500-8,500 tonnes/year**
  - **Nickel Sulphate: 42,000-48,000 tonnes/year**
  - **Cobalt Sulphate: 6,500-7,500 tonnes/year**
- **Processing capacity of up to 35,000 tonnes of black mass/year equivalent to approximately 90,000 tonnes of lithium-ion batteries of 18 gigawatt hours**
- **\$375M** conditional commitment loan from U.S. Department of Energy
- Expected to begin commissioning in late 2023







EMEA Summary

# EMEA Commercial Leadership Team



**Elewout Depicker**  
VP, Commercial & Corporate Development



**Manfred Schmidt**  
VP, Commercial - Battery Supply



**Tom Wadsworth**  
Commercial Director - Battery Supply



**Jonas Jeschke**  
Commercial Manager – DACH Region

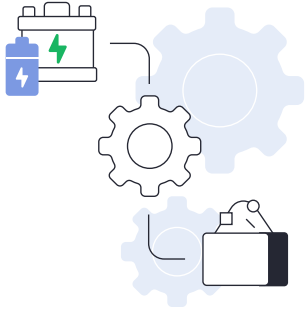


**Joacim Adlerborn**  
Commercial Manager – Scandinavia



**Alessandro Tripoli**  
Commercial Manager – France





# Li-Cycle Europe Spoke Network



## EU Projected Spoke Capacity

- German Spoke to add **30,000 LIB t/a** capacity by end of **2023**
- Norway, France, other Spokes under development expected to add **50,000 LIB t/a**
- Total pre-processing capacity **80,000 LIB t/a** by **2025**



EMEA Assets	SOP	Status	Capacity (2025)
 Germany Spoke	2023	Under construction	30,000 t/a LIB
 Norway Spoke	2024	Under construction	10,000 t/a LIB
 France Spoke	2024	Site permit pending	25,000 t/a LIB
 Other EU Spoke(s)	TBC	N/A	TBC

# New KION Partnership



**KION**  
GROUP

One of the world's leading providers of industrial trucks, such as forklift trucks and warehouse trucks

- Li-Cycle named preferred global supplier
- Li-Cycle to recycle lithium-ion batteries for KION's global brands
- Commercial contract through 2030
- Recycling begins primarily at the Germany Spoke, expanding to France and other sites



*"With this strategic partnership, we are taking an important **step towards the circular economy** that we want to implement for our products,"*

Henry Puhl, Chief Technology Officer of KION



ESG

# Li-Cycle's Global Strategy



**Circular Economy:** Recovering strategic and critical materials from lithium-ion batteries in a safe, environmentally friendly and economically sustainable manner



**Critical Source:** Developing 'urban mining,' a sustainable alternative to current global mining practices, serving as a secondary source solution, based on patented Spoke & Hub Technologies™



**Premier Partner:** Offering go-to solutions to address manufacturing scrap and end-of-life recycling needs for battery and vehicle OEMs



**Strategic Locations:** Deploying an integrated network at regionally optimized locations that reduces costs and safety risks



**Sustainable Technology:** Diverting lithium-ion battery materials from landfill sites and employing non-emitting hydrometallurgical solutions versus traditional pyro processing methods



**Strategic Growth:** Focusing near-to mid-term assets in North America and Europe; growing through commercial partnerships with leading global customers

# Significantly Improved Emissions Profile Compared to Mining



Compared with traditional mining and refining, **Li-Cycle's Spoke & Hub Technologies™** can (per tonne of battery input):

Reduce CO2 emissions by up to

**40 – 67%**

~38k - 117k tonnes of CO2

Reduce NOX emissions by up to

**86 – 89%**

~353k - 495k tonnes of NO2

Reduce SOX emissions by up to

**80 – 86%**

~ 226k - 330k tonnes of SO2

Reduce water usage by up to

**97%**

~ 2 million cubic metres of water

(1) Based on independent Life Cycle Assessments (LCA) completed on behalf of Li-Cycle. Environmental benefits are shown as emission offsets comparison for 1 tonne of Battery Input. Mining & Refining baseline calculated by a third party, including external sources (GREET, Argonne National Laboratory).

(2) Li-Cycle's LifeCycle Assessment Results are fully loaded, i.e., inclusive of indirect costs not directly associated with the Spoke & Hub process, including transportation of material.

(3) Li-Cycle's process offsets 40-67% of the CO2 Profile of an EV Battery. The battery pack typically accounts for over ~40-50% of an electric vehicle's total CO2 emissions profile (Source: Volkswagen AG).

# EU Battery REGULATION



Key Targets (by end of year>>)	2023	2024	2025	2026	2027	2028	2029	2030	2031		2035
1) Recycling Efficiency <i>Obligation on the first recycler to report to relevant national authorities</i>	50%	-	75% lead-acid 65% Li	-	-	-	-	80% lead-acid 70% li-based			-
2) Recovery Rate of Metals <i>Obligation on the first recycler to report to relevant national authorities</i>	N/A	-	-	-	Li 50% Ni, Co, Cu - 90%	-	-		Li 80% Co, Ni, Cu - 95%		-
3) Recycled Content in batteries <i>Cut-off dates calculated assuming Battery Regulation enters into force by Mat 2023</i>	N/A	-	-	-	-	Info on recycled content	-	Li 6% Ni 6% Co 16% Pb 85%			Li 12% Ni 15% Co 26% Pb 85%
4) Carbon Footprint <i>Cut-off dates calculated assuming Battery Regulation enters into force by Mat 2023</i>	-	-	Declaration for EV batteries	-	Max threshold for EVs	-	-	-	-		-
5) Collection Targets	45% of portable batteries	-	-	-	63% of portable batteries	51% of LMT	-	73% of portable batteries	61% of LMT		-





**Tom Wadsworth**

Commercial Director, EMEA

[tom.wadsworth@li-cycle.com](mailto:tom.wadsworth@li-cycle.com)

[www.li-cycle.com](http://www.li-cycle.com)