

Providing a Closed-Loop Solution for Battery Recycling









# Recycling Imperative with Growing Electrification





Li-ion manufacturing scrap and end-of-life battery waste

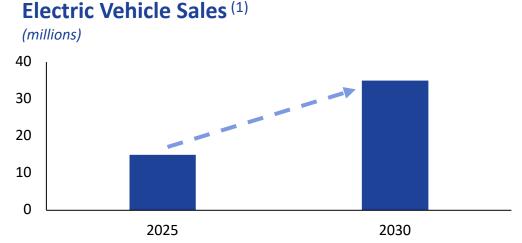
Global EV and Battery Adoption



Critical need for scalable, environmentally friendly recycling solution

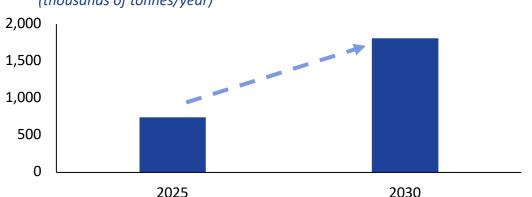


Shortage of <u>domestic</u> lithium, cobalt and nickel



**Manufacturing Scrap and Transportation Batteries for Recycling** (2)

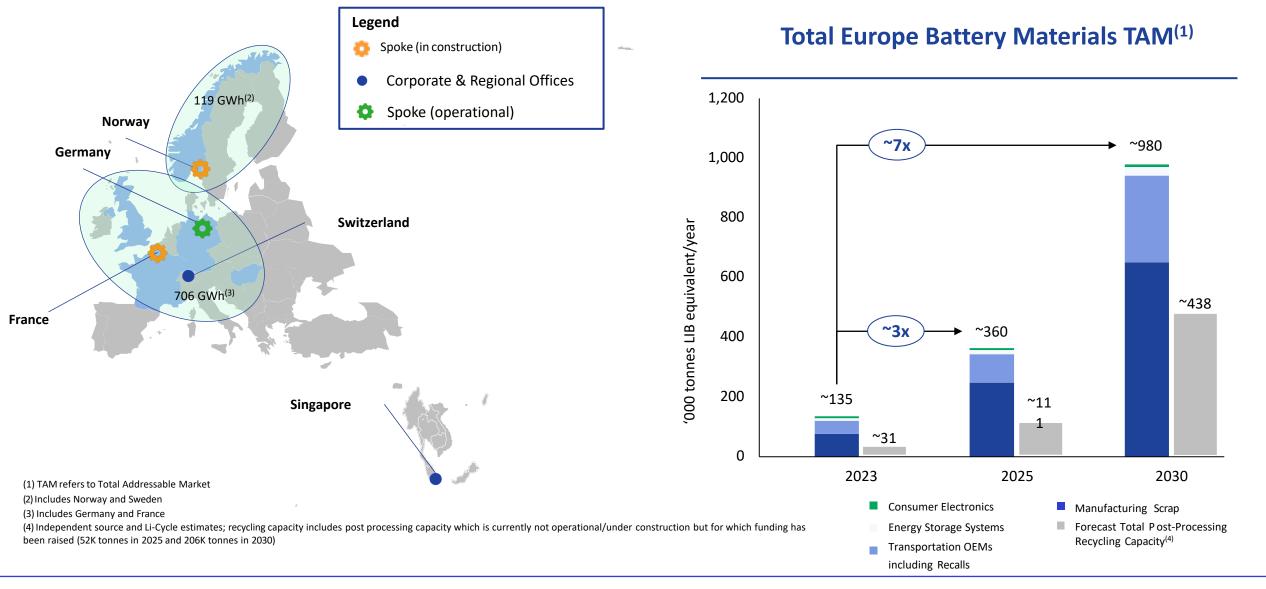
(thousands of tonnes/year)



~10% of battery production is typically rejected as waste during manufacturing, creating significant recycling needs during EV ramp-up, in addition to building end-of-lifecycle supply

# Europe Battery Materials Market: Accelerating Growth Rates





# Spoke: Expanding Spoke Network Drives Portfolio Growth and Diversifies Feedstock Sources



#### **Diverse Customer Sources**

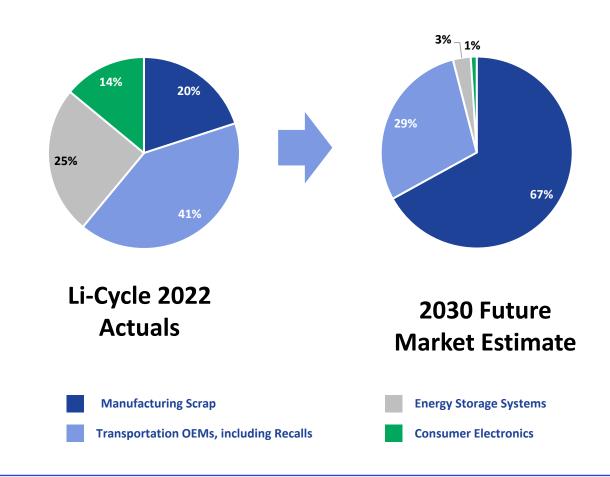
# Battery Input Mix<sup>(1)</sup> – LICY Actual and Future Market

**Battery Manufacturers** 

**EV OEMs & Service Providers to EV OEMs** 

**Energy Storage System Owners** 

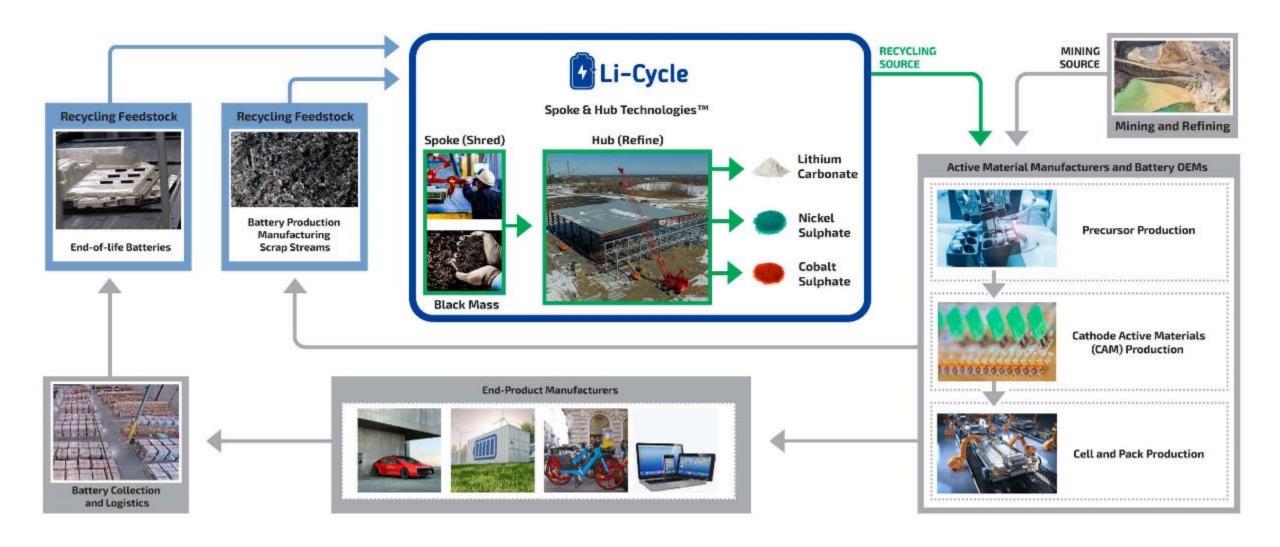
**Consumer Electronics Recyclers** 



(1) Measured by weight of input battery materials

# Creating a Sustainable, Domestic Closed-Loop Supply Chain









## Li-Cycle At-A-Glance



### **Key Facts**

**2016** Founded by Tim Johnston and Ajay Kochhar

**2021** Publicly listed in August (NYSE: LICY)

~ \$664M Proforma Cash on Hand¹

~ 500+ Employees Globally

### **Strategic Objectives**



#### **Health and Safety**

**Zero harm goal:** Taking care of our employees, contractors and the community is our license to operate.



#### **Environmentally Sustainable**

**Core to our culture:** Our technology, operations and people support a global decarbonization and greener future.



#### **Profitable Growth**

**Accretive returns:** Capture growth at value for our shareowners.

### Spoke & Hub Technologies™

















Spokes recycle batteries & scrap into black mass



Rochester Hub to process into battery-grade lithium, nickel, and cobalt

### Spoke & Hub Capacities

Spoke current processing capacity:
61,000 tonnes of lithium-ion battery material/year

Expected to increase by year-end 2023 to: 81,000 tonnes of lithium-

ion battery material/year

Rochester Hub expected processing capacity: 35,000 tonnes of black mass/year, equivalent to 90,000 tonnes of battery material

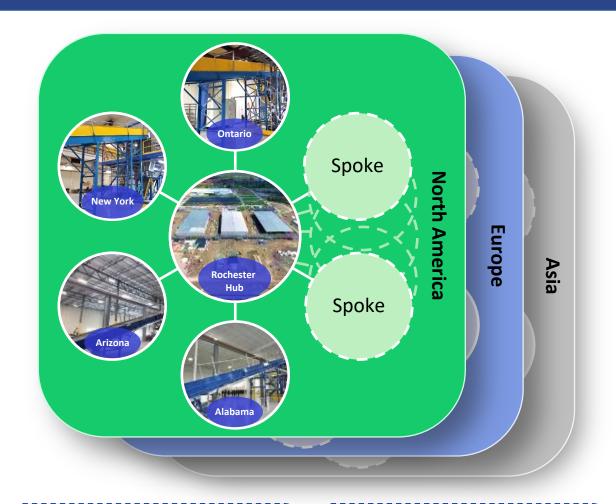


# Spoke & Hub Network: Executing on a Modular Strategy



### North America 'Replicable' Model

- Strategically located Spokes
- Strong commercial partnerships
- Scaled Hub
- Supported by funding package



Differentiated Patented Technology

**Environmentally Sustainable Resource Recovery** 

**First Mover Advantage** 

**Strong Balance Sheet** 





# Li-Cycle's Spoke & Hub Technology



### Streamlined, efficient, sustainable and closed-loop with up to 95% recovery rate



### **Spoke Technologies**



- No sorting or discharging
- > Submerged mechanical shredding
- Automated processing
- > Full pack shredding capability
- > Modular plant construction
- ➤ No high heat thermal processing
- Process has no wastewater discharge and zero direct carbon emissions
- > Suitable for urban areas



#### **Hub Technologies**



- Recover battery-grade materials, including: lithium, cobalt and nickel
- Black mass processed using hydrometallurgy
- > No high heat thermal processing
- ➤ Minimal environmental footprint



#### **Materials Recovered**



Lithium Carbonate



**Cobalt Sulphate** 



Nickel Sulphate



Manganese Carbonate



Copper Sulphide



Graphite



Sodium Sulphate



Gypsum







# Key Differentiator - Full Pack Shredding Capabilities



Li-Cycle's "Generation 3" Spokes can process full EV and energy storage battery packs without any manual dismantling and discharging

- Facilities based on the "Generation 3" Spoke technology:
  - Arizona Spoke, Alabama Spoke, Germany Spoke, France Spoke, Norway Spoke
- Several advantages
  - Enhanced safety and increased cost-effectiveness
  - Cell-To-Pack shredding (pack is effectively a large module)
- Maintain the option to either dismantle packs into modules or shred entire packs







# Li-Cycle Services – Holistic Battery Recycling









## Spoke & Hub Network: North America





### **Ontario Spoke**

- Kingston, ON, Canada
- 5,000 tonnes/year processing capacity
- Li-Cycle's first Spoke, and location of successful Hub pilot project
- Operational since Q3 2020



### Alabama Spoke

- Tuscaloosa, AL, USA
- 10,000 tonnes/year processing capacity
- Utilizes proprietary full EV pack processing technology
- Operational since Q4 2022



### **New York Spoke**

- Rochester, NY, USA
- 5,000 tonnes/year main line processing capacity
- 13,000 tonnes/year ancillary processing capacity
- 18,000 tonnes/year total processing capacity
- Operational since Q1 2021



### **Arizona Spoke**

- · Gilbert, AZ, USA
- 18,000 tonnes/year processing capacity (main line and ancillary)
- Utilizes proprietary full EV pack processing technology
- Operational since Q2 2022

#### **Rochester Hub**

- Rochester, NY, USA
- Expected to be first-of-its-kind commercial hydrometallurgical battery resource recovery facility in North America
- of black mass/year



- Expected production capacity of battery-grade materials:
  - Lithium Carbonate: 7,500-8,500 tonnes/year
  - Nickel Sulphate: 42,000-48,000 tonnes/year
  - Cobalt Sulphate: 6,500-7,500 tonnes/year
- Commissioning expected to start in late 2023

# Spoke & Hub Network: Europe





### **Germany Spoke**

- Near Magdeburg, Germany
- 30,000 tonnes/year processing capacity (main line and ancillary); two main lines to meet growing demand
- Utilizes proprietary full EV pack processing technology
- Line 1 operationalized mid-2023; Line 2 expected to follow in late 2023



### **France Spoke**

- Harnes, France
- 10,000 tonnes/year initial processing capacity
- Utilizes proprietary full EV pack processing technology
- Targeting main line to be operational in 1H 2024



### **Norway Spoke**

- Moss, Norway
- 10,000 tonnes/year processing capacity
- Building completed and to be used as a consolidation centre



#### **Portovesme Hub**

Definitive Feasibility Study Stage (DFS)

- Sardinia, Italy
- Li-Cycle and Glencore to conduct a joint DFS for Phase
   2: expected to be completed by mid-2024
- Cost-efficient and accelerated development plan
- Two-phase approach to the Portovesme Hub project in Sardinia
- Phase 1: 11,000 tonnes processing capacity of black mass/year
   Targeted start of operations mid 2024
- Phase 2: 50,000-70,000 tonnes processing capacity of black mass/year
- Targeted commissioning date by late 2026/early 2027
- Expected End-Products (up to):
  - Lithium Carbonate (battery grade): ~15,000 16,500 tonnes/year
  - Nickel contained: ~18,000 tonnes/year
  - Cobalt contained: ~2,250 tonnes/year

# 12 Li-Cycle



# Significantly Improved Emissions Profile Compared to Mining



The Life Cycle Assessment calculation below was performed in line with the requirements of ISO 14044 and has been independently verified.

Compared with traditional mining and refining, **Li-Cycle's Spoke & Hub Technologies™** can (per tonne of battery input):

Reduce CO2 emissions by up to

67%

~117k tonnes of CO2

Reduce NOX emissions by up to

89%

~495k tonnes of NOX

**Reduce SOX emissions by up to** 

86%

~330k tonnes of SOX

Reduce water usage by up to

97%

~2 million cubic metres of water

<sup>(1)</sup> Based on independent Life Cycle Assessments (LCA) completed on behalf of Li-Cycle. Environmental benefits are shown as emission offsets comparison for 1 tonne of Battery Input. Mining & Refining baseline calculated by a third party, including external sources (GREET, Argonne National Laboratory).

<sup>(2)</sup> Li-Cycle's LifeCycle Assessment Results are fully loaded, i.e., inclusive of indirect costs not directly associated with the Spoke & Hub process, including transportation of material.

<sup>(3)</sup> Li-Cycle's process offsets 40-67% of the CO2 Profile of an EV Battery. The battery pack typically accounts for over ~40-50% of an electric vehicle's total CO2 emissions profile (Source: Volkswagen AG).

<sup>(4)</sup> Li-Cycle's process achieves an estimated 25-34% CO2 Offset Efficiency vs. Pyro Recycling, based on comparing Li-Cycle's LCA data to reference data from Argonne National Laboratory.

# EU Battery REGULATION



Key Targets (by end of year>>)	2023	2024	2025	2026	2027	2028	2029	2030	2031	2035
1) Recycling Efficiency Obligation on the first recycler to report to relevant national authorities	50%	-	75% lead-acid 65% Li	-	-	-	-	80% lead-acid 70% li-based		-
2) Recovery Rate of Metals Obligation on the first recycler to report to relevant national authorities	N/A	-	-	-	Li 50% Ni, Co, Cu - 90%	-	-		Li 80% Co, Ni, Cu - 95%	-
3) Recycled Content in batteries Cut-off dates calculated assuming Battery Regulation enters into force by Mat 2023	N/A	-	-	-	-	Info on recycled content	-	Li 6% Ni 6% Co 16% Pb 85%		Li 12% Ni 15% Co 26% Pb 85%
4) Carbon Footprint Cut-off dates calculated assuming Battery Regulation enters into force by Mat 2023	-	-	Declaration for EV batteries	-	Max threshold for EVs	-	-	-	-	-
5) Collection Targets	45% of portable batteries	-	-	-	63% of portable batteries	51% of LMT	-	73% of portable batteries	61% of LMT	-





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